

8

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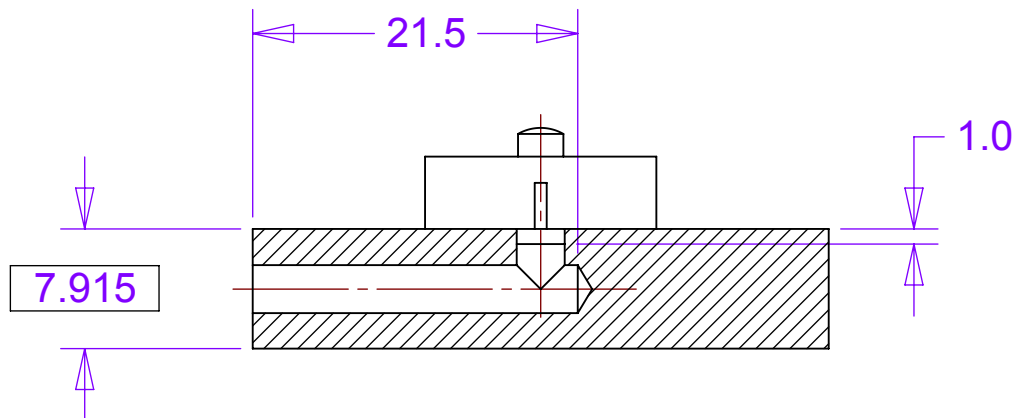
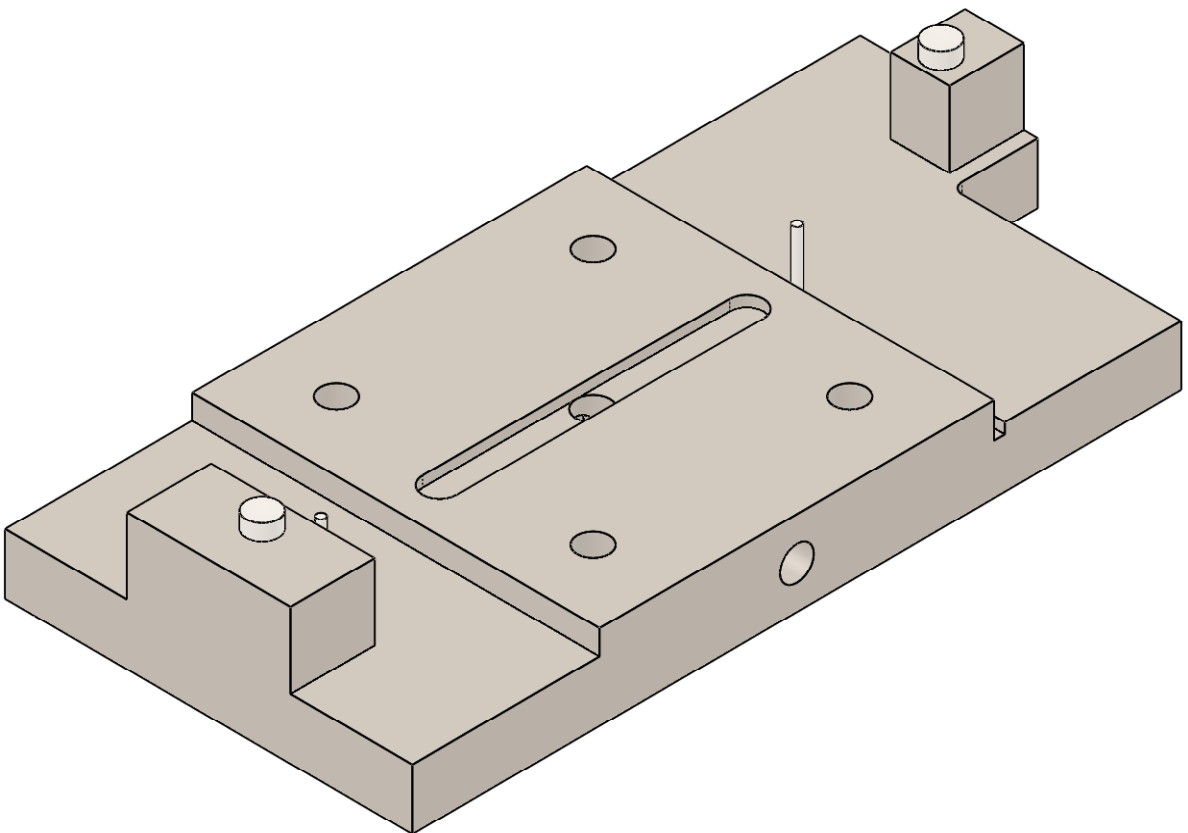
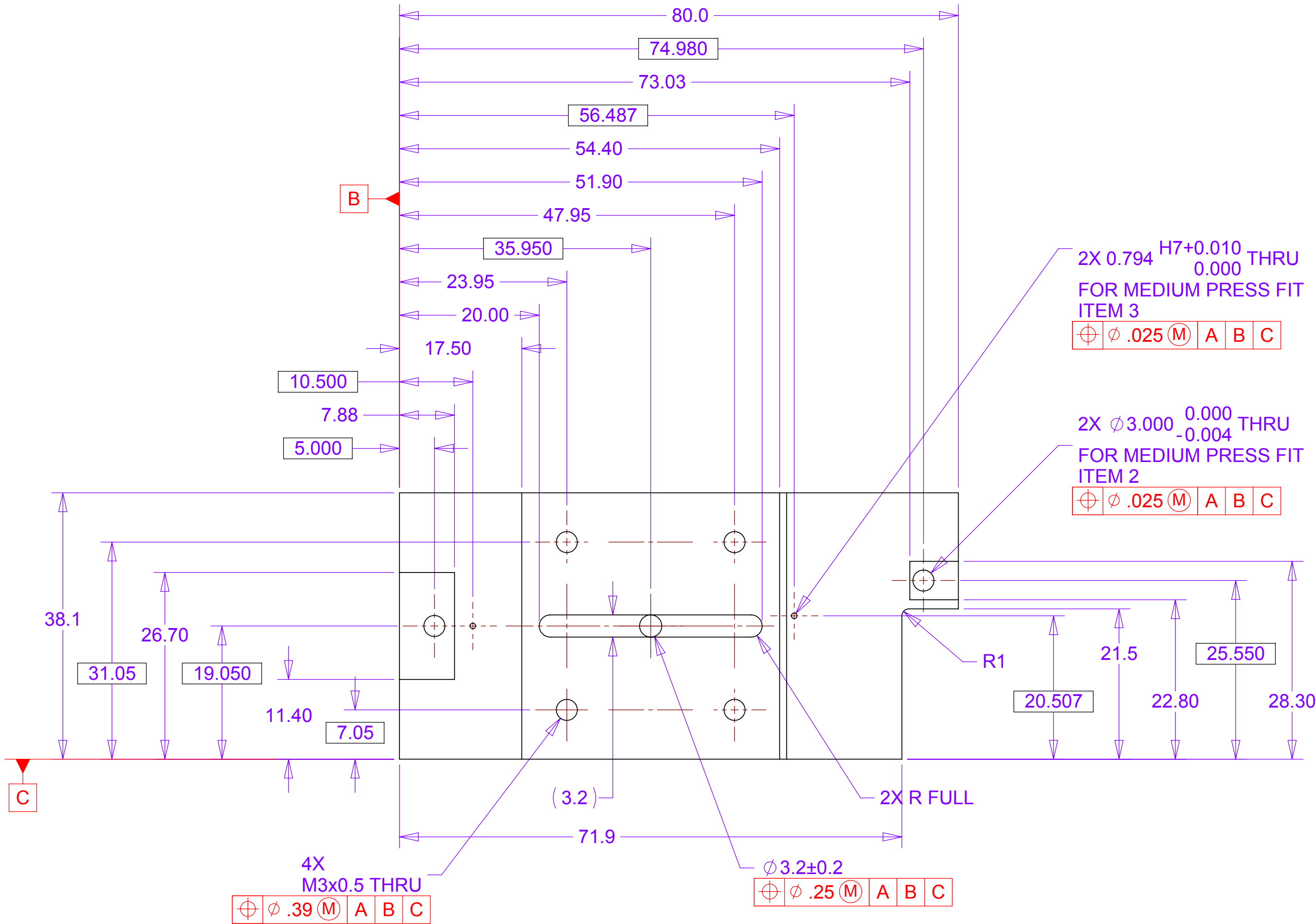
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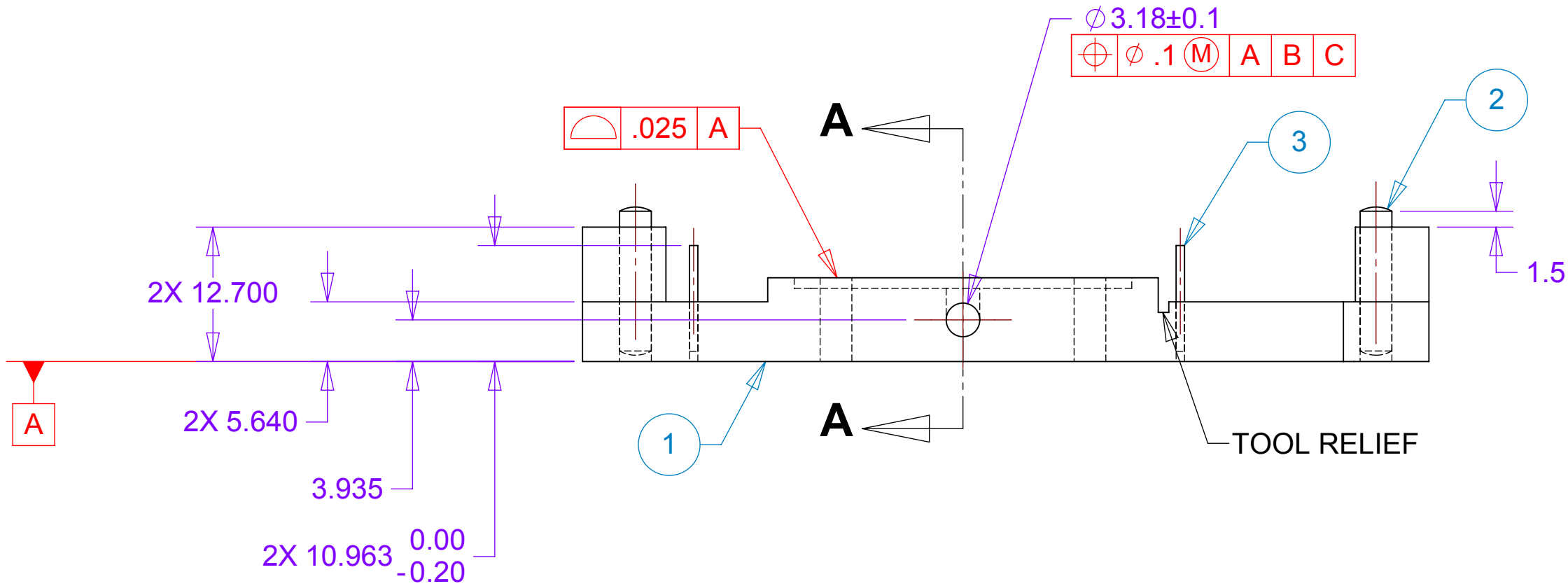
2

1

	REVISIONS			
REV	DESCRIPTION		DATE	APPROVED

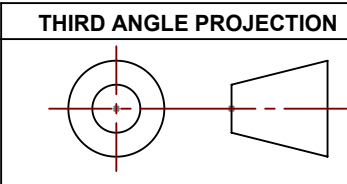


SECTION A-A



NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.



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PARTS LIST			
ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	FVTX Station 1 Thermal Mount Positioning Jig Base	18-8 or 316 SST
2	2	Dowel Pin, 3.0mm X 14mm lg	18-8 SST
3	2	Wire Pin, .031" X 10mm lg	SST

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250	FINISH		TITLE PHENIX CENTRAL UPGRADE FVTX DETECTOR STATION 1 THERMAL MOUNT PLACEMENT JIG BASE	
PART NO. 111-PHX-01-5311-1		Designer Drawn Checked Engineer Approved	SIGNATURE Roger L. Smith Roger L. Smith Walt Sondheim RJ Ponchone Walt Sondheim	DATE 4/029/2010 4/029/2010 5/25/2010 4/029/2010 5/25/2010	DWG. NO. 111-PHX-01-5311
SCALE 2:1		SIZE D		SHEET NO. 1 of 1	
				REVISION	